

SC07-0481-RP




















Bore dia - 35mm

Piston dia - 22mm

Swing stroke 90° -10mm

straight stroke - 10mm

Full stroke - 20mm

Surface Finish											ZONE		SCALE	1:1		PROJECTION		
Ra Value μm	0.025 	0.05 	0.1 	0.2 	0.4 	0.8 	1.6 	3.2 	6.3 	12.5 	25 	50 	100 	MATERILAS				
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12		---				
														GROUP No:—		WEIGHT		
														SWING		Wt.Kgs		
			DESCRIPTION											Qty.		Casting/forging/ welding drg.no		
Drawn	Prabhakar		DESCRIPTION															
Checked	Prabhakar		SWING CYLINDER											01				
Approved	19/09/21																	
Date	19/09/21		SC07-0481-RP											Drawing NO				
Clamping elements type																		
	CLASP BANGALORE-72												SHEET: 1 of 1				Sheet No: 1/1	

General Tolerance where not specified									
Liner – length or Diameter					Angular-length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°